

Hot-Chamber Diecasting Machine - Vertic.

Stock number:	3001-982861
Type of machinery:	Hot-Chamber Diecasting Machine - Vertic.
Manufacturer:	FRECH
Type:	DAM 315 S
Year:	1999
Control unit:	other
Maker of control unit:	Datacontrol
Country of origin:	Germany
Item location:	Schorndorf
Delivery time:	On Demand
Freight basis:	FCA (Incoterms 2010)



Seller

FRECH® Oskar Frech GmbH + Co. KG
 Schorndorfer Straße 32
 73614 Schorndorf-Weiler
 Zukunft aus einem Guss

Phone: +49-(0)7181-70 21 59
 Fax: +49-(0)7181-70 22 54
 E-Mail: schultheiss.daniel@frech.com
www.frech.com

techn. Details

closing pressure:	3150 kN
clamping plate:	900x900 mm
distance between columns:	550x550 mm
weight of the machine ca.:	15,5 t
lock stroke:	500 mm
capacity of ejector:	159 kN
ejector stroke:	120 mm
height of form:	300-700 mm
column diameter:	110 mm
casting capacity:	158 kN
casting plunger stroke:	250 m/m
injection plunger diameter:	70,80,90,100 mm
casting volume (DIN 24480):	514,791,1105,1455 cm ²
volume cast pressure:	410,316,249,201 kp/cm ²
casting area:	768,996,1265,1597 cm ²
Traverse Stroke:	300 m/m

Description

Used Die Casting machine DAM 315 S with Datacontrol for the use of magnesium alloys.
 Available from used machine stock.
 The machine is equipped with an electric furnace from Rauch Typ MMO 315E. Without sprayer.

Recommendation from the manufacturer is some repair / general overhaul in the overhaul plant. It can be carried out in the scope of agreement.