

Band Saw - Automatic

Stock number:	1350-330
Type of machinery:	Band Saw - Automatic
Manufacturer:	KASTO
Type:	KASTO ^t win A4
Year:	2004
Control unit:	conventional
Maker of control unit:	
Country of origin:	Germany
Item location:	Hamburg
Delivery time:	Immediately
Freight basis:	Ex works, free loaded



Seller



LüneHanse Vertriebs GmbH
Munstermannskamp 1
21335 Lüneburg

Phone: +49 4131 21 97 689
Fax: +49 4131 21 97 290
E-Mail: info@luenehanse.com
www.luenehanse.com

techn. Details

cutting diameter:	400 mm
saw band length:	5700 mm
cutting width:	1,3 mm
dimensions of saw-band:	5700 x 41 x 1,3 mm
Max. cutting area round:	400 mm
Max. cutting range square:	400 x 400 mm
Minimum cutting diameter :	10 mm
Minimum cutting length:	6 mm
Shortest remaining piece length in single cut:	15 mm
Shortest remaining piece length in automatic mode:	80 mm
feed length:	750 mm
Weight of Material maxium:	1 t
Cutting speed (infinitely adjustable):	20- 110 m/min
total power requirement:	8 kW
sawing motor:	4 kW
weight of the machine ca.:	2,4 t
Dimensins of the machine (LxWxH):	mm

Description

Special features of the machine:

Cutting feed is infinitely adjustable

Material tension is hydraulically and infinitely adjustable clamping pressure 25- 60 bar

Saw band guide made of tungsten carbide and exchangeable

Saw band tensioning hydraulic

Saw blade cleaning by easily removable plastic brush (is driven in relation to the main drive)

The roller conveyor is not included

Coolant supply via 3 coolant nozzles Volume of the coolant tank approx. 100 l Pump capacity approx. 40 l / min