

CNC Lathe

Stock number:	1000-9
Type of machinery:	CNC Lathe
Manufacturer:	MONFORTS
Type:	MNC 602 E
Year:	1988
Control unit:	CNC
Maker of control unit:	SIEMENS 810 T
Country of origin:	Germany
Item location:	Mönchengladbach
Delivery time:	immediately
Freight basis:	FCA Mönchengladbach



Seller

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techn. Details

turning diameter:	*320 mm
turning length:	600 mm
control:	SIEMENS
powered chuck diameter:	200 mm
Tool bore:	VDI 30
turning diameter over bed slide:	160
turning speed range:	112 - 5000 U/min
spindle bore:	42 mm
turret (x-stations):	12
total power requirement:	30 kW
weight of the machine ca.:	8,1 t
dimensions of the machine ca.:	6 x 4 x 2,5 m

Description

with CNC SIEMENS 810 T control
C-axis, driven tools
hydrostatic round guiding in z-axis
tailstock
chip conveyor, coolant device

with extensive accessories:
- 4 pcs. axial- and radial boring and milling head
- 1 pcs. angular head
- 22 pcs. VDI 30 B1 short toolholders, 1 pcs. B3
8 pcs. VDI 30 B5 long , 2 pcs. B7
6 pcs. toolholders with taper, 5 pcs. KOMET holders
32 pcs. boring bars 1 pcs. threading chuck
2 pcs. special holder 4 pcs. multiple holder